

Service
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Hi-Fi ELECTRONIC

TURNTABLE

Service Manual

Year of release 1977

15GA242



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15GA242

Technical Data

Main Voltage	: 230 Volts + 10% or — 20% AC Mains
Mains frequency	: 50 Hz or 60 Hz.
Power Consumption	: 10W approx.
Speed fine-control	: 3% (adjustable)
Stylus Pressure	: 1 — 4 gm (adjustable)
Turntable speeds	: 33 1/3 — 45 rpm.
Pick up cartridge	: 9015 353 90009 (GP390)
Recommended Preamplifier	: 15ER0822 or 822/MP

Current

Consumption	: Approximately 45 ± 2mA in primary of Mains Transformer with motor idle and P.U. arm in rest position.
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CIRCUIT EXPLANATIONS

The circuit used in the player 15GA242 comprises of the following sections:

1. The electronically regulated power supply.
2. The electronic start-stop circuit.
3. The electronic automatic tripping circuit.
4. Electronic speed control circuit.

The Electronically Regulated Power Supply

This circuit keeps the DC supply voltage at a constant level, i.e. voltage across C732 plus the base to emitter drop of TS426 remains constant even if (a) the mains supply voltage changes, (b) the current supplied to all the other circuits changes (within limits).

The base of transistor TS426 (AC187) is held at a constant voltage by the zener diode D436. Moreover, as the transistor TS426 is always in the conducting state, the base-emitter voltage remains at 0.12V. Hence even if the collector voltage of TS426 changes because of mains fluctuations or load variations, the DC supply voltage remains constant.

Motor Start-Stop Circuit

This circuit must perform the following functions:

- (a) The motor must not start when the mains switch SK1 is pressed.
- (b) When the start switch SK2 is pressed the turntable must rotate and attain the correct speed.
- (c) When the stop switch SK3 is pressed the motor must stop.

The start-stop circuit consists of transistor TS429, TS430 and their associated base bias and collector load components which start and stop the motor at the command of the switches SK2 and SK3 respectively. To start the motor, current must flow through the motor and TS429 (TS429 should be ON). To stop the motor TS429 should be biased to cut-off (TS429 OFF) so that no current is supplied to the motor. TS429 is held in the ON and OFF position by TS430. This is done as follows:

When the motor is in the 'STOP' state, TS430 is conducting, the voltage at the collector of TS430 is —40 mV with respect to the emitter of TS426, and the voltage of the collector of TS429 is —6.6V. When the start switch SK2 is pressed (contacts shorted), this removes the forward bias from the base of TS430, this transistor now goes into cut-off, the collector voltage rises to —2.9V. Consequently, the base voltage of TS429 rises from —12mV to —220mV. This transistor now is forward biased and its collector voltage falls from —6.6V to —42mV. The full motor current now passes through this transistor.

Stopping the Motor

When the stop switch SK3 is pressed, it zero biases TS429 (AC188). Hence it cuts off. The collector voltage of this transistor rises from -42 mV to -6.6V as before. The collector current becomes negligible. As this transistor feeds current to the motor control circuit, negligible current flows through the motor. Hence it stops. It is necessary to hold TS429 in cut-off to prevent the motor from restarting when SK3 is released. This is done as follows:

As soon as TS429 (AC188) goes into cut off the base voltage of TS430 rises from -12mV to -700mV . This forward biases TS430 (BC158B), its collector voltage falls from -2.9V to -40mV . This causes the base of TS429 to go down from -220mV to -12mV . This holds TS429 in cut off.

This circuit, therefore, acts as an electronic ON/OFF switch for the motor.

Kindly note that all the readings have been taken on a 20 K ohms/V. Multimeter.

In order to ensure that TS430 is conducting when the mains supply is on, TS431 [(BC149C) which supplies the base voltage to TS430 (BC158B)] is also made to conduct. This is achieved by suitably forward biasing TS431. TS431 is the tripping transistor.

As soon as TS431 conducts sufficiently TS430 also conducts. Further still TS430 is much more strongly biased in the forward direction as compared to TS429, thereby ensuring that TS430 conducts and TS429 does not conduct as soon as the mains switch SK1 is pressed.

Automatic Tripping Circuit

This is the most sensitive and the most delicate part of the entire circuit. Tripping at the end of the record is achieved by using a light dependent resistor.

A light dependent resistor (LDR) has the following property namely the resistance of the LDR decreases if more light falls on it and vice versa.

In the tripping circuit a lamp L403 provides the light which is interrupted by a sector (part No. 61) mounted on the pickup arm. As the arm moves inwards the sector moves with the arm to steadily cut off the light falling on the LDR. Hence the resistance of the LDR increases as the pick-up arm moves inwards. The voltage across the LDR is 2.25V when the arm is on its rest, and 7.8V at the end of the record when the motor stops rotating (this is due to its increased resistance of the LDR). When the cartridge tracks normal grooves (these have a small pitch) the decrease in the amount of light falling on the LDR is not very rapid, the LDR resistance decreases but not very rapidly. Consequently the voltage at the base of TS431 (BC149C) is not sufficient to make TS430 (BC158B) conduct.

When the pickup stylus comes to the lead out groove (the pitch of this groove is very large), the amount of light falling in the LDR decreases much faster, consequently the LDR resistance decreases rapidly, the voltage across C729 changes rapidly and goes through to the base of TS431 (BC149C).

Transistor TS431 amplifies this change and via its collector feeds it to the base of TS430. This changes the voltage at the base of TS430 from -12 mV to -700mV . TS430, therefore, conducts and makes TS431 non-conducting, no current is then supplied to the motor; hence, it stops.

Voltage across the LDR is to be adjusted to 2.6V keeping the motor in the stop position and the pickup arm is in its rest. This is done by adjusting R453 (47K).

Warning: As R452 (4K7) preset is already adjusted by the factory **DO NOT TAMPER** with it.

Electronic Speed Control Circuit

The speed of a DC motor varies because —
(a) The motor supply voltage changes at a constant load.

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(b) The load on the motor itself changes.

In order to keep the speed across the motor constant despite changes in supply voltage, we can keep a variable resistance in series with the motor and vary the resistance in order to adjust the voltage across the motor as in Fig. 1.

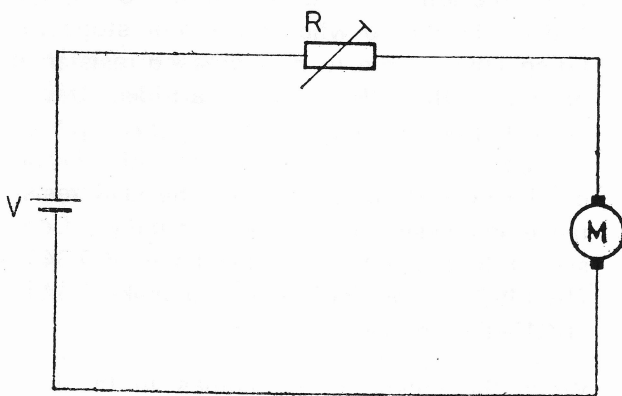


Fig. 1

This will, however, be a manual operation. We, therefore, must have a circuit where this resistance can be varied electronically. This is done in the following way.

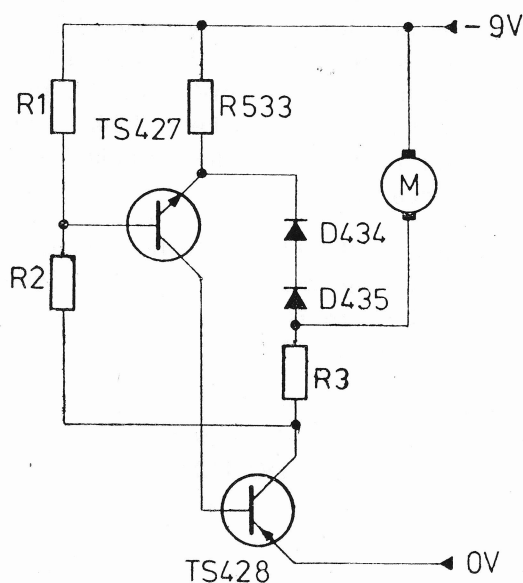


Fig. 2

Now the motor is in series with a transistor TS428. With a suitable circuit we can vary

the resistance of TS428 (i.e. voltage between the collector and emitter) so that the voltage across the motor remains constant.

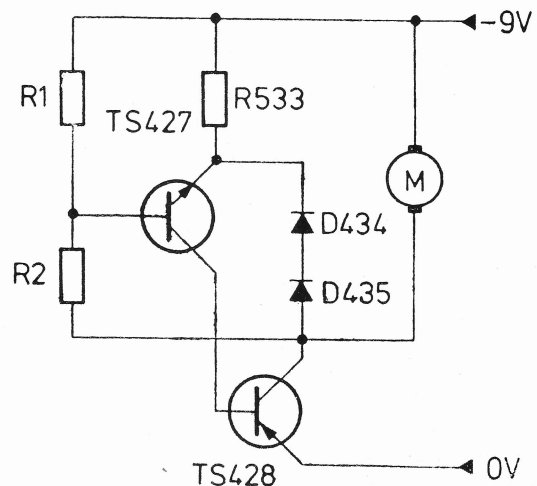
In this circuit the change in voltage across the motor finally appears as a difference between the base and emitter of TS427 (BC148A). This change is amplified and fed to the base of TS428 causing the collector to emitter drop of TS428 to change accordingly.

Let us now try to understand the actual working of the circuit.

Assume that the supply voltage increases by a small amount and there is no corrective action taken by transistor TS428 (i.e. the collector to emitter voltage remains the same). The entire change in HT voltage now appears across R533 (470E) the voltage drop across diodes D434 and D435 remaining constant. This increases the bias across R533, TS427 therefore becomes less conducting, the collector current of TS427 decreases. Hence the base current of TS428 also decreases.

This decrease of base current causes less current to flow through collector of TS428 (2N2905) thereby increasing the voltage drop across the emitter-collector of TS428. The voltage across the motor decreases (i.e. it is brought back to normal).

Thus small voltage changes in the supply voltage are automatically corrected.



(R3 = R537, R534 & R535)

Fig. 3

Effect of Change in Load (See fig. 3)

When the load on the motor increases, it tends to slow down if the motor remains the same as in the no load condition. In order to keep the motor rotating at a constant speed, the motor voltage should be increased as the load increases.

Motor load changes with the change in PU arm pressure. The load also changes as the PU arm tracks through the outer most to the inner most groove.

The motor normally draws 25mA on no load with a drop of 3.18V across it. Suppose due to friction the motor current increases to 40 mA the voltage drop across the motor is now 3.4V. The total drop across R537 (IEI) + R534/R535 which is normally 0.38V at 33 1/3 RPM, thus increases to 0.6V due to the additional current flow. This increased drop finally appears across the emitter to base of TS427 and forward biases it so as to increase the collector current. This increase of collector current forward biases TS428 and decreases its collector to emitter voltage drop.

The collector to emitter drop across TS428 is normally 5.35V, this decreases to 4.8V when the motor draws a current of 40mA. The supply voltage across the motor now increases from 3.18V to 3.4V. The motor moves at a constant speed due to the increased voltage supplied to it.

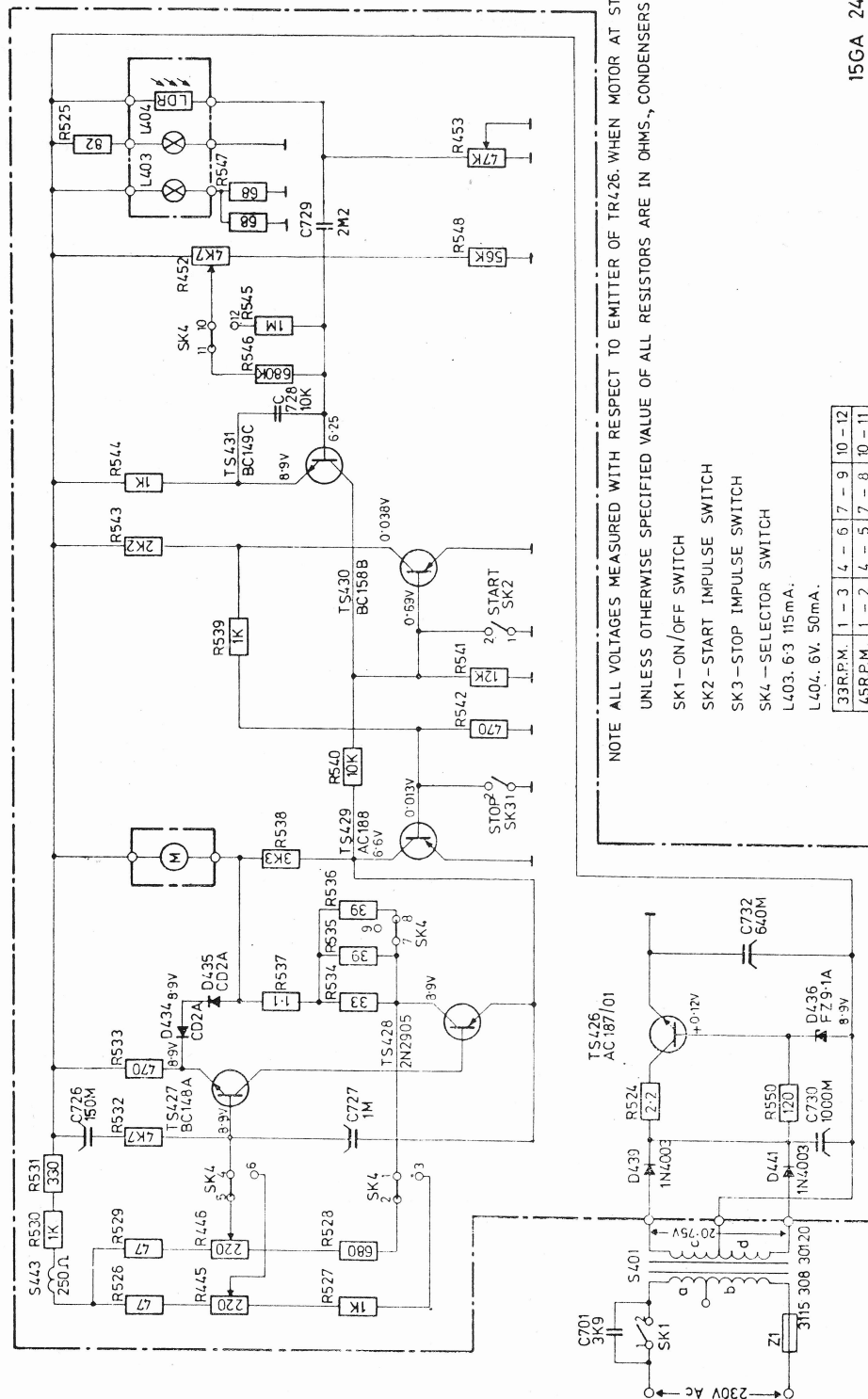
Note: A very common fault in such a circuit is that either one or both the diodes D434 and D435 become open circuit. In such a case the motor starts rotating at a very fast speed.

Mechanical Adjustment in the Player

1. There are three transport screws provided on the turntable assembly, these have to be loosened when you play the player. When these screws are loosened the turntable mechanism floats. It is very important to remember that when transporting the player from one place to another these screws have to be tightened again. At the same time one has to see that the lift mechanism is in the centre of the hole provided for it.
2. The motor floats on a rubber foam, do not disturb this.
3. The arm should always rest in its rest when the player is not operated.
4. The lever for lifting the arm should always be in the down position (V) when the arm rests in its rest.
5. The belt pulley and the driving disc should be free from grease or any lubricant.

CAUTION: DO NOT LUBRICATE ANY PART IN THIS EQUIPMENT.

R	526, 528, 529, 530, 531, 532, 533, 534, 535, 536, 538, 540, 542, 541, 539, 543, 544, 545, 542, 548, 547, 525, 453.	R
C	701, 726, 730, 727, 732.	C
M	S401, D439, D441, D434, D436, 435, M.	M
	L403, L404, LDR.	



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Voltage Readings

Transistor	Position in Circuit	33 rpm Motor on			33 rpm Motor off			45 rpm Motor on			45 rpm Motor off		
		0	0.24V	1.4V	0	0.22V	1.7V	0	0.24V	1.4V	0	0.24V	1.7V
TS426	Power Supply	0	0.24V	1.4V	0	0.22V	1.7V	0	0.24V	1.4V	0	0.24V	1.7V
TS427	Controlling transistor in motor control circuit	-7.1V	-6.5V	-0.7V	-8.9V	-8.9V	0	-6.2V	-5.6V	-0.7V	-8.9V	-8.9V	0
TS428	Controlled transistor in motor control circuit	-44mV	-0.7V	-5.3V	-6.5V	0	-8.9V	-48mV	-0.7V	-4.5V	-6.6V	0	-8.9V
TS429	Bistable circuit	0	-0.22V	-42mV	0	-12.0mV	-6.6V	0	-0.22V	-45mV	0	-14mV	-6.6V
TS430	Bistable circuit	0	-12mV	-2.9V	0	-0.7V	-40mV	0	-14mV	-2.9V	0	-0.7V	-40mV
TS431	Part of bistable circuit	-8.8V	Motor stops on 10V & 50V ranges	-12mV	-8.8V	-3.1V meter loads	-0.7V	-8.8V	Motor stops on 10V & 50V ranges	-14mV	-8.9V	-3.45V meter loads	-0.7V
		E	B	C	E	B	C	E	B	C	E	B	C





Note : Readings with turntable upside down and platter removed.
All readings with respect to emitter of TS426 with PK5210 20 K ohms/V.

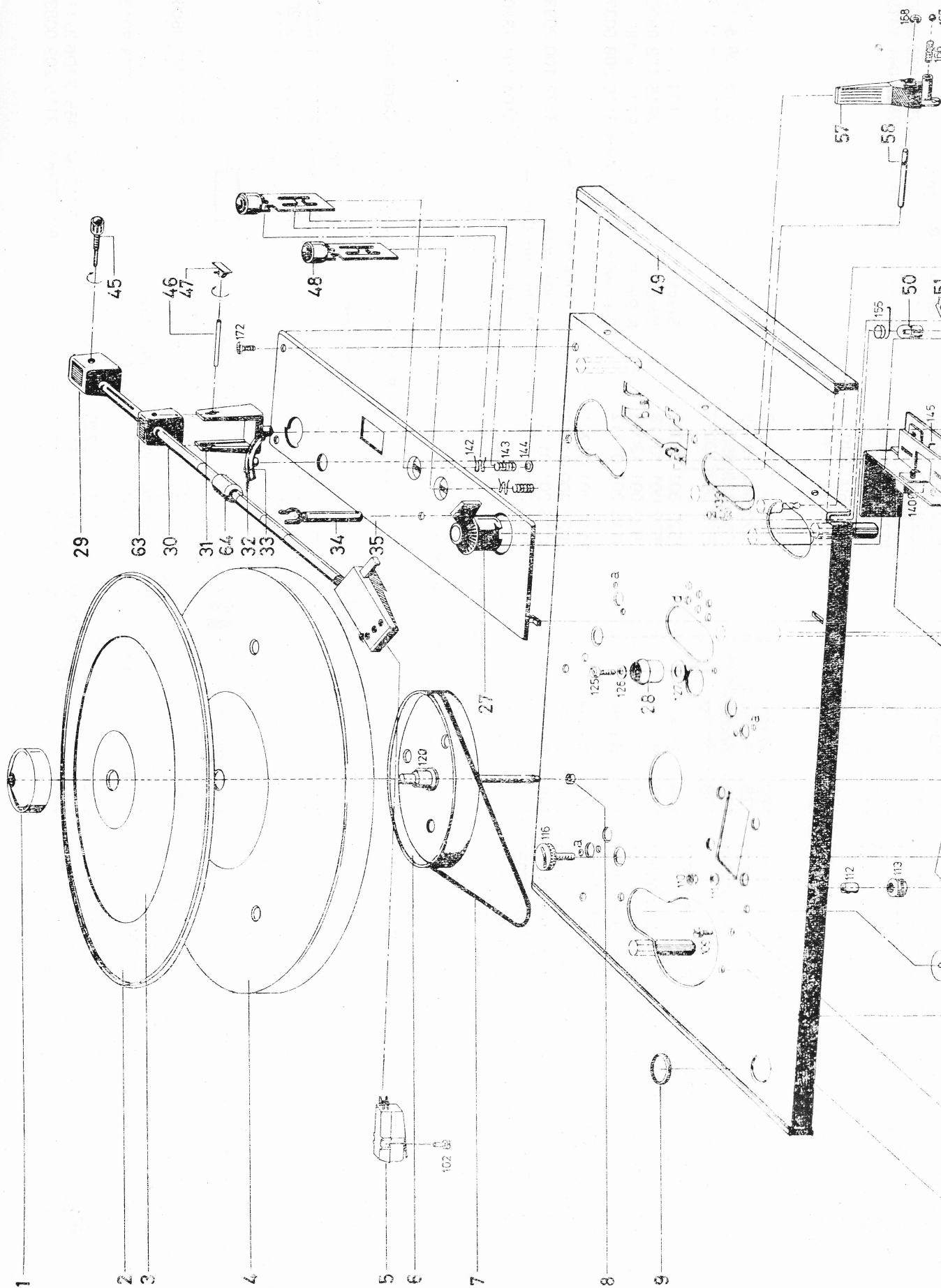
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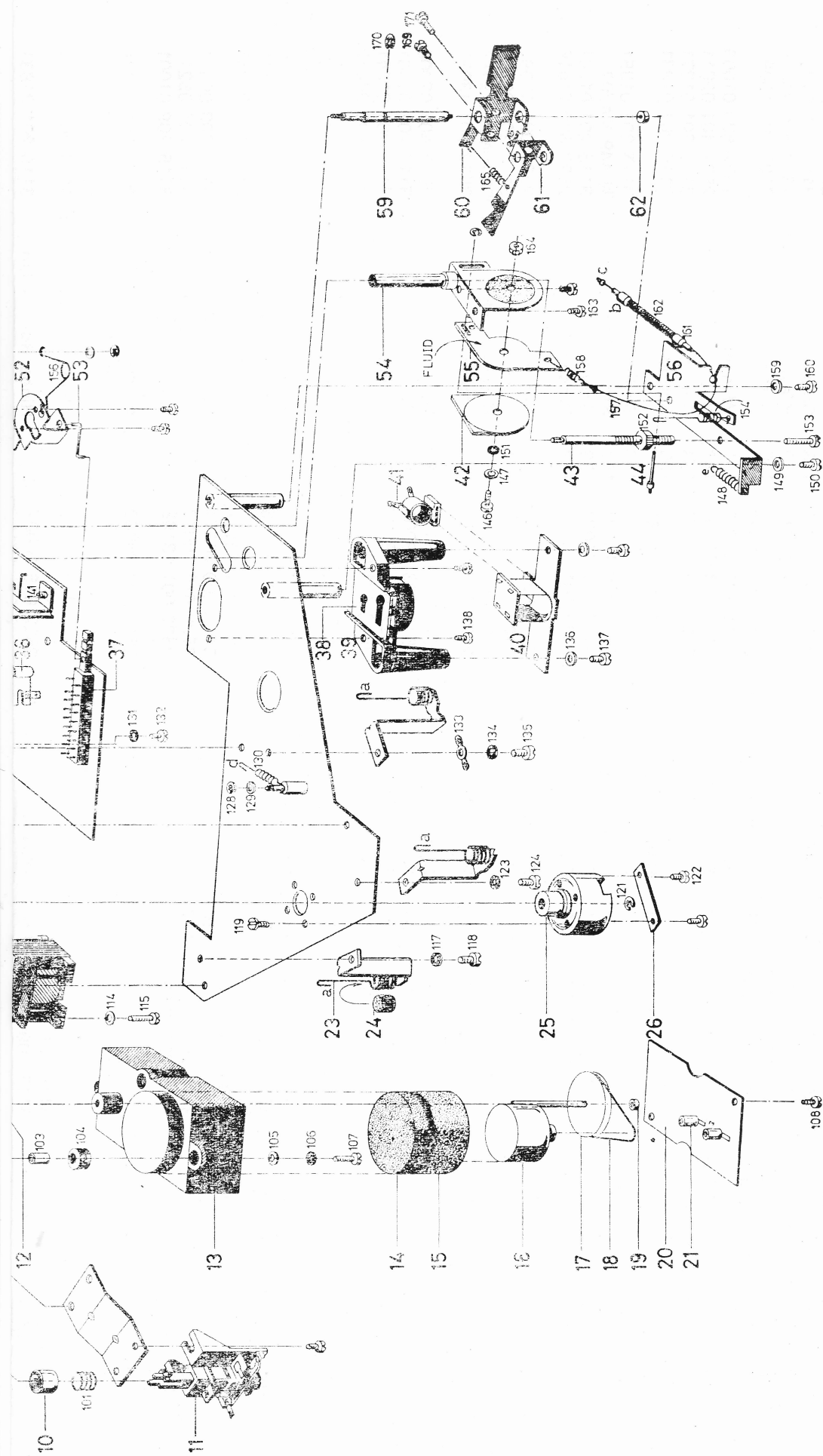
S. No.	Description	Code Number	S. No.	Description	Code Number	S. No.	Description	Code Number
1.	Centering Piece — 45 rpm record	3104 104 01501	49.	Profile	3115 204 05221	147.	Washer	2522 600 24016
2.	Rubber Mat	3115 204 05293	51.	Plate	3115 201 22901	148.	Spring	3115 201 01251
3.	Profile	3115 205 11353	53.	Lever	3115 201 61342	149.	Washer	2522 600 24016
4.	Turntable Platter	3115 201 22761	57.	Lift Lever	3115 204 05321	150.	Screw	2522 001 13097
5.	P.U. Head (15GP390)	9015 353 90009	58.	Spindle	3115 201 22811	151.	Washer	2522 620 01006
6.	Drive Disc Assy	3115 209 01031	59.	Spindle	3115 201 22631	152.	Nut	2522 401 02011
7.	Drive Belt	3104 108 05451	62.	Thrust Bearing	3104 104 13861	154.	Spring	3115 201 01271
8.	Cap (Nylon)	3104 104 10641	63.	Housing	3115 204 05161	155.	Spring	3115 201 01331
9.	Grommet (Plastic)	3115 204 05241	64.	Counter Weight Assy (Sliding)	3115 209 10101	156.	Spring	3115 201 01351
10.	Knob — On/Off	3115 209 01051	101.	Spring	3115 201 01021	157.	Steel Wire	N 449 KA/07
11.	Switch Assy — On/Off	3115 208 03781	102.	Screw	2522 001 13745	158.	Spring	3115 201 01261
12.	Pulley (Small)	3115 201 61281	103.	Spacer	2522 627 03021	159.	Washer	2522 600 24016
13.	Housing	3115 209 10081	104.	Grommet	3104 104 09887	160.	Screw	2522 001 13097
14.	Foam Ring	3104 104 09912	105.	Washer	2522 600 24017	161.	Bush	3115 204 00901
15.	Foam Strip	3104 104 09902	106.	Washer	2522 620 01005	162.	Bowden Cable	R 255 RW/2.2 x 0.4
16.	Motor	4322 010 04358	107.	Screw	2522 001 13116	163.	Screw	2522 001 13095
17.	Pulley Assy (Big)	3115 208 04451	108.	Screw	2515 123 89001	164.	Nut	2522 401 02008
18.	Drive Belt	3104 108 05461	109.	Screw	2522 001 13097	165.	Spring	3115 201 01461
19.	Cap (Nylon)	3104 104 10641	110.	Nut	2522 401 02008	166.	Spring	3115 201 01341
20.	Cover	3115 201 22661	111.	Washer	2522 600 24016	167.	Ball	2622 890 00012
21.	Stud (Rubber)	3115 204 05031	112.	Spacer	2522 627 03021	168.	Washer	2522 634 04004
22.	Trafo	3115 308 30121	113.	Grommet	3115 204 05071	169.	Screw	2522 001 13099
23.	Spring	3115 201 01281	114.	Washer	2522 600 24016	170.	Washer	2522 634 04006
24.	Damping Block	3104 104 15262	115.	Screw	2522 001 13118	171.	Screw	2522 001 13119
25.	Bearing Assy	3115 208 04441	116.	Screw	3115 200 40671	172.	Screw	2522 187 07065
26.	Plate	3115 201 22851	117.	Washer	2522 616 10007		Frame	3115 203 00311
27.	Knob — Speed Variation		118.	Screw	2522 001 13168		Bottom Case	3115 204 05211
28.	Stopper	3115 209 01071	119.	Screw	2515 123 89009		Lid	3115 209 01001
29.	Counter Weight	3115 204 05251	120.	Spring	3104 101 06204		Profile — Hi-fi	3115 205 11341
			121.	Washer	2522 634 04006		Word Mark	3115 200 00151
			122.	Screw	2515 123 89002		Foot	3115 204 05251
							Clamp — Hinge Rod	3115 204 05861

31.	Bracket (Plastic)	3115 204 05111	124. Screw	2522 001 13168	Screw — Foot	2522 001 13169
32.	Support	3115 204 05173	125. Screw	2522 001 13098	Screw — Bottom	
33.	Rubber Hose	3104 109 77511	126. Washer	2522 600 24016	Case	2515 123 89001
34.	P.U. Arm Rest	3115 209 00991	128. Washer	2522 634 04006	Screw — Clamp	2522 001 13182
35.	Panel	3115 204 05181	130. Spring	3115 201 01231		
			131. Washer	2522 600 24017		
			132. Screw	2522 001 13097		
36.	Cooling Fin	3115 208 03551	134. Washer	2522 616 10007	Metal Plate —	
37.	Slide Switch	3115 208 40071	135. Screw	2522 001 13168	Clamp Screw	3115 201 23001
38.	Print Plate	3115 108 52361	137. Screw	2515 123 89001	Cord — Mains	3115 208 50171
39.	Housing Assy with Photo Mask	3115 209 01061	138. Screw	2522 001 13097	Cord — Pickup	3115 208 50281
40.	Bracket with reflector	3115 209 00951	139. Screw	2522 001 13099	Bracket — Cord	3104 104 08951
41.	Holder — Lamp	3115 100 10051	140. Screw	2522 001 13118	Screw — Bracket	2515 123 89003
43.	Lift Spindle	3115 201 22801	141. Screw	2522 001 13098	5 Pin DIN Plug	978/5 x 180
44.	Pin	3115 201 22821	142. Spring	3115 201 01212	Flex wire — P.U. Arm	3115 208 50371
45.	Knob	3115 209 01021	143. Spring	3115 201 01221	Connecting Tags —	
46.	Pin	3104 101 53771	144. Washer	2522 600 24013	Flex wire	3122 100 20931
47.	Bush	3115 204 05091	145. Spring	3115 201 01243	Protecting Cap —	
48.	Knob Assy	3115 209 01011	146. Screw	2522 001 13099	P.U. Head	3104 104 13802

ELECTRICAL PARTS

Part No.	Code No.	Part No.	Code No.	Part No.	Code No.
COILS 					
S443	3122 108 71061	DIODES 			
		D434-435	9331 127 00702	Potmeters	
		D436	3115 109 10171	R445-R446	2315 411 02202
		D439-D441	BY125	R452	2315 411 02206
				R453	2315 411 02209
TRANSISTORS 					
TR426	AC187/01	CAPACITORS 			
TR427	BC148A	C701	3K9 pF	RESISTORS	
TR428	2N2905	C726	16V 150 MF	All Resistors	2315 211
		C727	80V 1 MF	LDR	2322 600 95003
		C728	10K pF	Trafo Mains	
				S401	3115 308 30121
TR429	AC188	C729	2M2 pF	Lamps	
TR430	BC158B	C730	16V 1000 MF	L403	955/24D6.3x115
TR431	BC149C	C732	10V 640 MF	L404	6V 50mA
					3115 209 00831





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